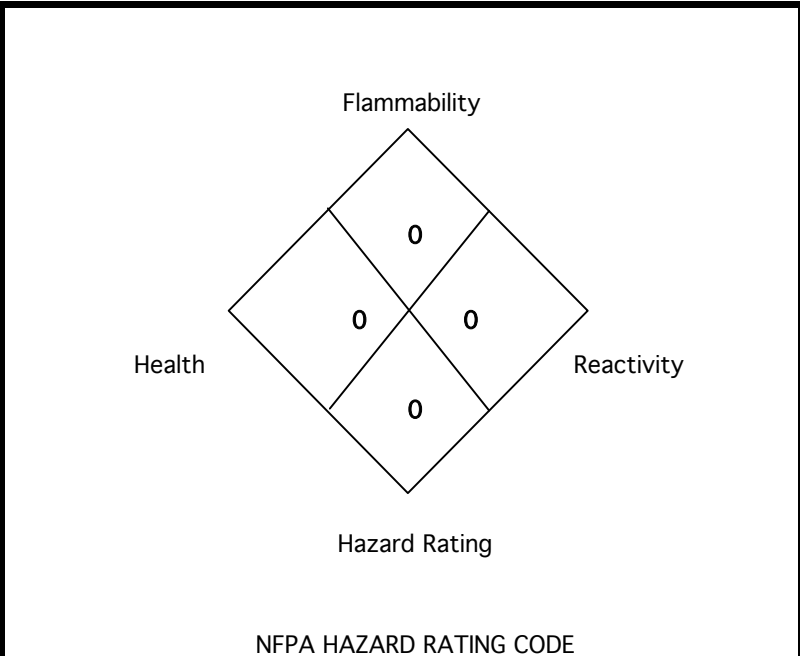


Material Safety Data Sheet

Used to comply with OSHA's Hazard Communication Standard, 29 CFR 1910.1200



SECTION I - NAME AND PRODUCT	
Company Name:	Flexovit Abrasives
Address:	1305 Eden-Evans Road Angola, NY 14006
Phone:	800-689-3539
Date Updated:	4/1/06
Product:	Cupstones, Hand Rubs, Floor Stones

SECTION II - COMPOSITION

Ingredient	% By Weight	OSHA Regulate	Cas #	OSHA PEL	ACGIH TLV	Other Limits	Carcinogen
Aluminium Oxide grains	60-80	N/A	N/A	N/A	N/A	N/A	No
Silicon Carbide grains	30-70	N/A	N/A	N/A	N/A	N/A	No
Alumina Zirconia grains	30-40	N/A	N/A	N/A	N/A	N/A	No
Liquid phenolic resins (V8121)	0-6	N/A	N/A	N/A	N/A	N/A	No
Powdered phenolic resins (V1930)	0-20	N/A	N/A	N/A	N/A	N/A	No
Powdered phenolic resins (V1364)	0-20	N/A	N/A	N/A	N/A	N/A	No
Powdered phenolic resins (V3034)	0-20	N/A	N/A	N/A	N/A	N/A	No
Powdered phenolic resins (V1984)	0-20	N/A	N/A	N/A	N/A	N/A	No
Calcium sulphate filler (CS1320)	2-15	N/A	N/A	N/A	N/A	N/A	No

C24 grinding wheel oil-33cc per 1000 grams powdered resin
 Reinforcement-Resin coated fiberglass fabric
 Metal inserts and adapters-Variou

SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS

Physical State	Non-reactive solid	Boiling Point	N/A	Specific Gravity (H2O=1)	>2 <4
Vapor Pressure (mm HG)	N/A	Freezing Point	N/A	Odor Threshold	N/A
Vapor Density (Air=1)	N/A	Melting Point	N/A	pH	N/A
Solubility in Water	Slight	% Volatile	N/A	Evaporation Rate	N/A
Odor/Appearance	N/A	Coefficient of Water/Oil Distribution			N/A

SECTION IV - FIRE AND EXPLOSION DATA

Means Of Extinction	N/A	Lower And Upper Explosion Limits	N/A
Flammable Limits	N/A	Special Fire Fighting Procedures	N/A
Flash Point	N/A	Unusual Fire or Explosion Hazards	N/A

SECTION V - REACTIVITY DATA

Stability: Stable	Incompatibility (Materials to Avoid): N/A
Hazardous Decomposition or Byproducts: N/A	Hazardous Polymerization: Will not occur

SECTION VI - HEALTH HAZARD DATA

Normal use of this product will generate dust particles of abrasive grain, fiberglass, and material being ground or cut. Decomposed resin fumes may also be generated.

Inhalation during grinding exposure to grinding dust may cause respiratory disorders. Individuals with impaired pulmonary function should not be subjected to excessive airborne concentrations. Symptoms of excessive exposure might include deposits of material in eyes, ears, nasal passages and irritation to the mucus membranes, eyes, and respiratory tract. Irritation of the skin may result from mechanical chemical action.

Route(s) of Entry	Signs and Symptoms of Exposure	Emergency & First-Aid Procedures
Inhalation	May irritate the respiratory system	Remove to fresh air Seek medical assistance if needed
Eyes	May irritate eyes	Flush with water Seek medical assistance if needed
Skin	May irritate skin	Wash with soap and water Seek medical assistance if needed

SECTION VII- STORAGE HANDLING AND USE PROCEDURES

See current ANSI B7.1

SECTION VIII- CONTROL MEASURES

Protection	Requirements and Referrals
Respiratory	Wear a dust mask or approved respirator if grinding for more than brief intervals.
Ventilation	Use with adequate air ventilation.
Protective Gloves	Use gloves when using this product.
Eye Protection	Wear full eye protection.
Hearing Protection	Recommended-See OSHA 29CFR1910.215
Hygienic Practices	N/A
Other	Use approved protective creams to prevent dermatitis.

COMPANY USE

The information and recommendations set forth herein are taken from sources and references believed to be accurate and complete as of the date hereof. However, Flexovit® U.S.A., Inc. makes no expressed or implied warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.